





P: 1.800.999.1700 | F: 610.459.1084 | info@westlakeplastics.com | 490 West Lenni Road, Lenni, PA 19052 U.S.A.

Zelux® W



Zelux® W is a window grade polycarbonate (PC) that is optically clear with excellent dimensional stability, good strength, and stiffness, offering service temperatures up to 250°F. Zelux® W is often used for structural applications when clarity and impact strength are essential, including: lenses, manifolds, sight glass, and machine guards.

INDUSTRY





Semiconductor and ESD

COLORS AVAILABLE



ATTRIBUTES



SHAPES

Compression Sheet









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TYPICAL PROPERTIES

| PROPERTY | TEST STANDARD | ENGLISH UNITS | METRIC UNITS |
|--|-----------------------------|-----------------------------------|-----------------------------|
| Mechanical | | | |
| Flexural Modulus | D790 | 339 kpsi | 2,344 MPa |
| Flexural Strength - 5% | D790 | 13.6 kpsi | 93 MPa |
| Izod Impact Resistance - Notched | D256 | 17 ft-lb/in | 907 J/m |
| Tensile Elongation @ Break | D638 | 170 % | 170 % |
| Tensile Elongation @ Yield | D638 | 6 % | 6 % |
| Tensile Modulus | D638 | 350 kpsi | 2,413 MPa |
| Tensile Strength @ Break | D638 | 10.4 kpsi | 71 MPa |
| Tensile Strength @ Yield | D638 | 8.8 kpsi | 60 MPa |
| Thermal | | | |
| HDT @ 264 psi | D648 | 264°F | 129°C |
| Physical | | | |
| Moisture Absorption | D570 | 0.15 % | 0.15 % |
| Specific Gravity | D792 | 1.20 | 1.20 |
| Electrical | | | |
| Volume Resistivity | D257 | 1 x 10 ¹⁷ ohm-cm | 1 x 10 ¹⁷ ohm-cm |
| *Data above is based on testing of injection molded test specimens | f | | |
| Other | | | |
| Flammability Rating** | UL 94 (file number E240206) | V-0 @ 0.37 inches (natural/clear) | |

^{**}Results based on testing of machined test specimens







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PRODUCT SHAPES & DIMENSIONS

Compression Sheets: 48"W x 96"L (122cm x 244cm)

0.375" (9.53mm) 0.5" (12.7mm) 0.75" (19.05mm) 1" (25.4mm) 1.25" (31.75mm) 1.5" (38.1mm)

1.75" (44.45mm) 2" (50.8mm) 2.25" (57.15mm) 2.5" (63.5mm)

LAST REVISED: 03/17/2025

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